



# Knox Kershaw Inc.

Improving the Productivity of Railway Track Maintenance  
11211 Trackwork Street, Montgomery, Alabama 36117  
(334)387-5669, 1-800-221-4137

## SERVICE BULLETIN MAINTENANCE OF WAY EQUIPMENT

**DATE:** 9/9/13 **BULLETIN NO:** 91

**TITLE:** Seat Swivel Stop Kit

**RATING:**  **Directive**  
(Action Is Required)  **Alert**  
(Potential Problem)

**Information**  
(Action Is Optional)  **Product Improvement**  
(Enhance Product)

**PRODUCT SERIES/MODEL:** KSF940, KBR925, KBR875 w/Joystick Controls

**SERIAL NUMBER:** Various

**SUMMARY:** Some machines were built without a seat rotation stop to prevent the possibility of continuous seat rotation. If the seat is rotated excessively in the same direction, damage to the wiring will result.

**OPERATIONAL IMPACT:** The switches will become damaged and/or disconnected due to wire twisting.

**ACTION:** Kit part Number 9036057 has been released to add a rotation stop to the seat assembly. This kit should be added to the seat assembly to prevent wiring damage.

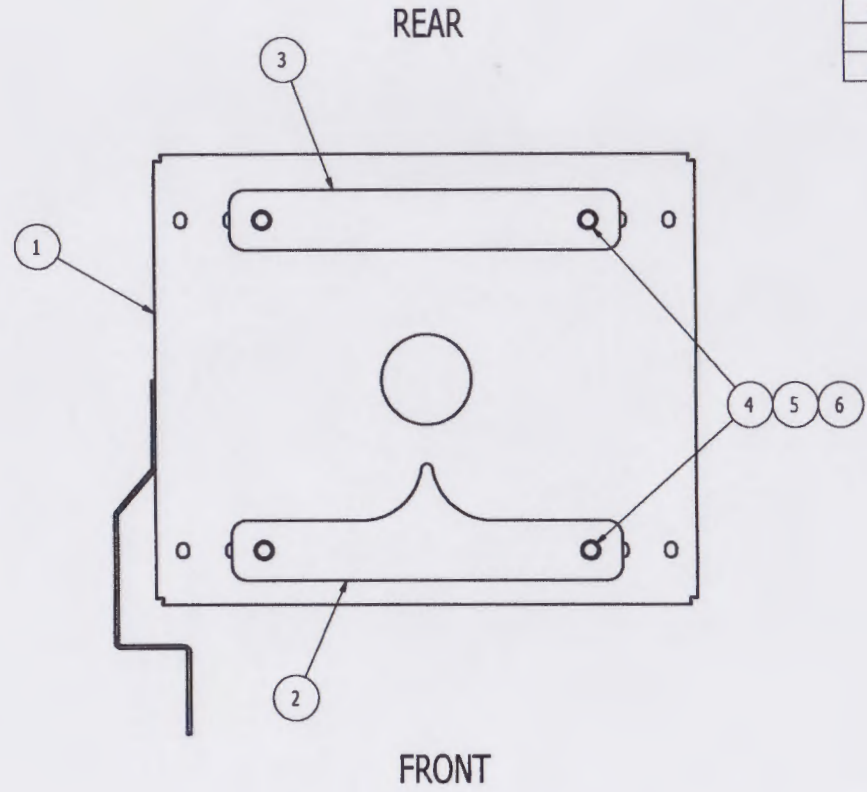
**CONTACT:** To order the rotation stop kit, contact the Knox Kershaw Inc. service department at 334/387-5669. Refer to Kit # 9036057.

Rev	ECN	DATE
REL	13-305	8/29/2013
1	13-316	9/9/2013

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PARTS LIST					
ITEM	PART NUMBER	QTY	DESCRIPTION	WT	ECN
1	9034353	REF	SEAT SWIVEL, FOOT OPERATED	18.4	
2	9036058	1	PLATE (STOP)	2	
3	9036059	1	PLATE (SPACER)	1.8	
4	---	4	BOLT, 5/16-18UNC X 1 1/4	0	
5	---	8	WASHER, 5/16 FLAT	0	
6	---	4	NUT, 5/16-18UNC NYLOC	0	



- INSTRUCTIONS:
1. REMOVE 4 EXISTING SEAT BOLTS, WASHERS AND NUTS.
  2. REMOVE SEAT FROM SWIVEL.
  3. PLACE PLATES ON BASE AND LINE UP BOLT HOLES.
  4. RE-INSTALL SEAT.
  5. INSTALL 4 BOLTS, WASHERS AND NUTS.
  6. TIGHTEN ALL BOLTS.

SHEET 1 OF 1

NOTICE: This drawing and the information it contains are the property of Knox Kershaw Inc. loaned in confidence to the recipient who agrees that it shall not be given out, copied or duplicated for the use of another, but only used by the recipient. All rights of design or invention are reserved.	<b>TOLERANCE</b> (UNLESS OTHERWISE SPECIFIED) FRACTIONS ± 1/32 .XX ± .01 .XXX ± .005 ANGLES ± 1% FORGINGS ± 1/16 CASTINGS ± 1/16 BREAK EDGES ± 1/16R SURFACE FINISH ROUGH	MATERIAL SPECIFICATIONS:	BY: bplatt	TITLE: SEAT SWIVEL STOP KIT	
			APP:	Knox Kershaw Inc. IMPROVING THE PRODUCTIVITY OF RAILWAY TRACK MAINTENANCE MONTGOMERY, ALABAMA	
			DATE: 8/29/2013		
			WEIGHT: N/A		
			SCALE: 1/4	PART NO. 9036057	<b>B</b>
DO NOT SCALE DRAWINGS	DEBURR ALL EDGES		USAGE REQ'D.		

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